



Phenolic *Integrity Series* Installation Manual



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Before you begin, note the following...

- Caution, safety first! Be certain to have and use the proper safety gear.
- Structural support in the walls, floors and / or ceiling is not supplied by Metpar. Verify that adequate blocking has been installed where necessary before you proceed.
- This installation manual should be used in conjunction with the layout drawings prepared by Metpar. Refer to the layout drawings for further information such as; product style (ie: The Corinthian FP-500 Overhead Braced). Stall width and depth, ceiling height (for ceiling hung or floor-to-ceiling). Individual component sizes (ie: panels, stiles &/ or doors). Etc. You will need the layout drawings to determine the centerline markings for drilling locations. If you have “no-peek” design, you MUST have the layout drawing which includes special notes to indicate the location for each individual pilaster and door.
- When the material is shipped to you, an Initial Release (packing list) is included. Be certain that all items you need have been included and shipped properly.

Suggested Tools...

For your convenience, we recommend that you have the following tools;

Tape measure, chalk line, pencil, masking tape (to help you layout drilling locations), electric or battery-operated drill, bits including torx pin head T20 & T27 bit, screwdriver (flathead and phillips head), center punch, plumb-bob, level, hacksaw, hammer, shims, support blocks (12” high).

Metpar tips...

1. Plan ahead... coordinate all the materials and hardware for each specific layout. Study your layout drawings and evaluate any special conditions that may require custom size materials, unique hardware or special tools.
2. When you determine the centerline dimensions, refer to the stall depths shown on your layout drawings. For Solid Phenolic pilasters the centerline is 3/8" less than the stall depth.
3. Read all of these instructions carefully and thoroughly. Reading this manual first will better prepare you for the entire installation.

Hardware Nomenclature...

What does "P1" mean? What are all those little circles on my layout drawing? These indicate the hardware to be used at that location. Each one is an abbreviation for the bracket type. Each hardware package is marked with the same notation for easier identification.

- P1 = One ear panel bracket
- P2 = Two ear panel bracket
- P3 = One ear alcove panel bracket
- PF = "PF" Screen with panel and post
- WH = Wall hung urinal screen
- S1L = Stile one-ear long bracket (3" & up)
- S3L = Same as S1L but with 3 brackets
- S1LP = Stile one-ear bracket against panel
- S3M = Post one-ear mini bracket (3 per)
- EHR = End headrail brackets
- DB1 = Door bumper
- H-1 = Inswing door hardware
- H-2 = Outswing door hardware
- H-3 = Entry door hardware
- P-S-1 = Inswing Post to Stile Door Hardware (post on hinge side of door & stile on strike side)
- P-S-2 = Outswing Post to Stile Door Hardware (post on hinge side of door & stile on strike side)

STEP 1-LAYOUT

A. Mark the centerline for the pilasters from the back wall. The centerline of the phenolic stile is $3/8"$ less than the overall stall depth shown. Measure out at each end of overall distance from first stall to last in line.

B. Mark the centerline for all top and bottom wall brackets. Adjust if possible, to locate in mortar joints.

CAUTION: If doors use S/S surface hinges, you may need to raise or lower the wall brackets on 3" and 4" stiles to avoid any conflict with the door hinges.

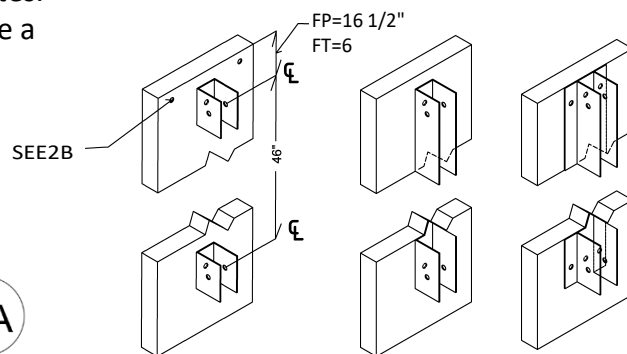
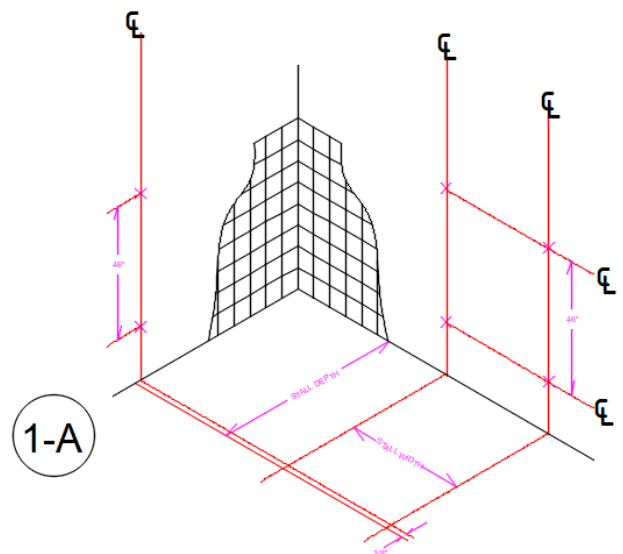
C. From the side wall, measure along the centerline of the pilaster to locate the floor fasteners, to be located 1" in from each end of each pilaster. FP stiles at 3" use only (1) floor mounting. FT and CH stiles at 3", 4" and 5" use only 1 mounting. All others use 2 mountings.

D. Mark bracket holes to be drilled using brackets as templates. Pilaster Brackets have wider space between the legs because a Stile is thicker than a panel.

E. Drill $1/4"$ holes for wall brackets.

F. Drill holes for floor fasteners, $1/4"$ for FP500, $3/8"$ for FT700.

G. Secure wall brackets with #12 x $2\frac{1}{2}"$ screws.

**STEP 2-PREPARE STILES****PLEASE NOTE BEFORE INSTALLING**

If the project calls for a "No-Peek" design where the gaps are concealed between each pilaster and door, the pilasters and doors will be supplied with a rabbeted edge so they overlap thus creating the "No-Peek" design.

The following designatons are assigned to each pilaster to indicate which combination of rabbeted edges it requires. The notaton is marked on the packing list to coincide with the layout drawings. Check each pilaster and compare to the designatton noted on the layout drawings to ensure that you are using the correct pilaster in each location.



No rabbeted edge. Used for screens.



HLI-HRO or SLI-SRO
HLI-SRO or SLI-HRO



HRO or SRO



HLO-HRI or SLO-SRI
HLO-SRI or SLO-HRI



HLI or SLI



HRI or SRI



HLO-HRO, or SLO-SRO
HLO-SRO or SLO-HRO

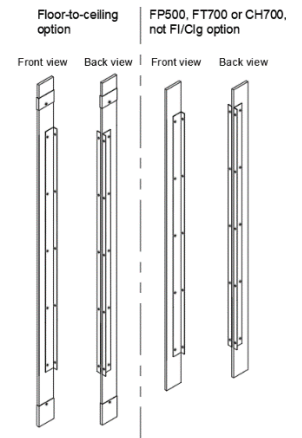


HLO or SLO



HLI-HRI, or SLI-SRI
HLI-SRI or SLI-HRI

Pilaster at wall



A. Position the panel-to-pilaster brackets up against the back of the pilaster using the centerline dimensions. To locate the first hole, on FP500 and FT700 stiles measure downward. On CH700 stiles measure upward. Confirm that the surface you're attaching to will face the inside of the stall. Predrill .460" deep pilot holes using the special drill tool provided (see Detail "2A). Fasten the bracket in place with #12 x 7/16" fasteners provided being certain to tighten the screws all the way to fully engage them into the phenolic material. ****IMPORTANT**** Do NOT use an impact driver.

B. On FP500 stiles, drill 2 clearance holes through the pilaster at the top for headrail screws if you use step bolts & barrel nuts, or.... a .460" deep pilot hole if you use blunt screws.

C. For FP500 stiles, extend the leveling bolt (jackstuds) to measure 80 1/2" from the top of the pilaster to the bottom of the leveling bolt or finished floor.

D. Slide the stainless steel plinth (aka "shoe") onto the stiles now before the stiles is fastened to the floor.



2-A



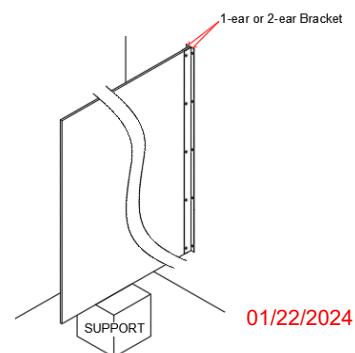
3-A

Stall panel at wall

STEP 3-POSITION PANEL

A. Set the panel onto some type of support 12" high in position to hold the panel.

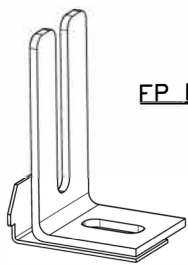
B. Set the panel into the wall bracket but do not fasten the panel to the wall brackets yet.



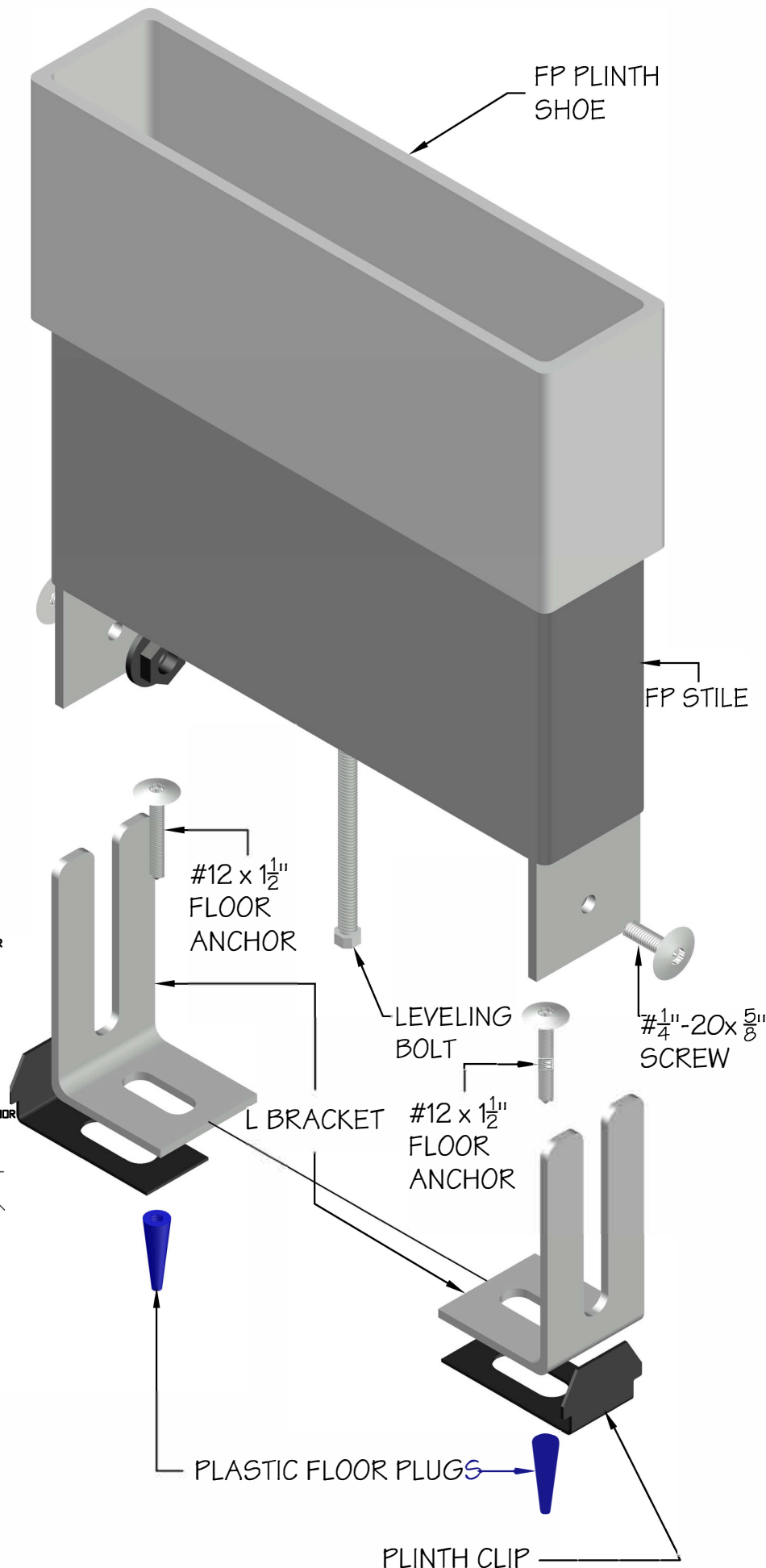
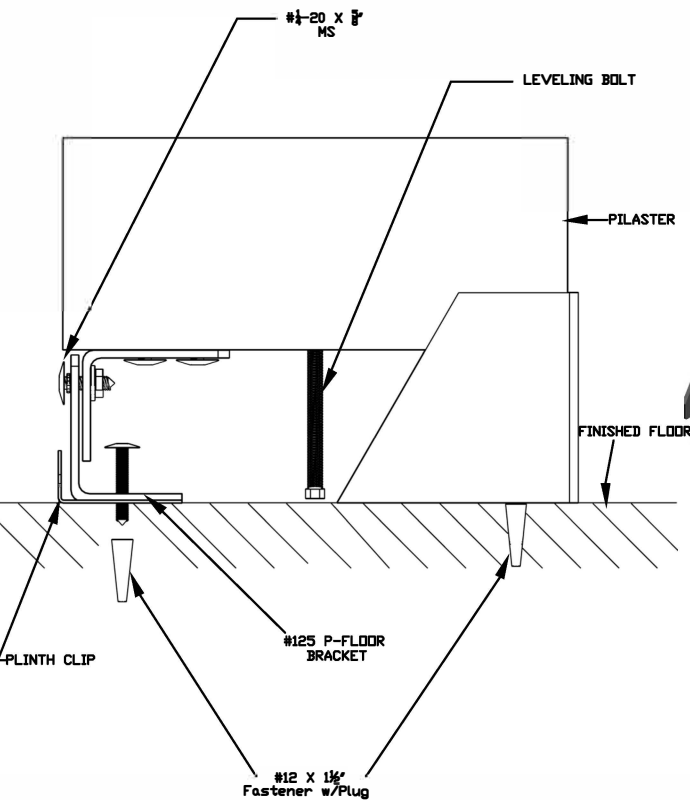
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STEP 4A- Attach Stile FP500

- Place plastic anchors into the floor holes.
- Over each floor anchor place L-bracket assemble. Fasten into anchor with #12 x 1 1/2" screw.
- Place stile over L-Brackets and push panel into brackets installed behind pilaster. Fasten one 1/4"-20 screw through each L-Bracket along with a nut and washer.
- Plumb stile, place wedge at top rear between panel and wall.
- Fasten panel to brackets behind pilaster with thru-bolts provided.



FP L BRACKET ASSEMBLED

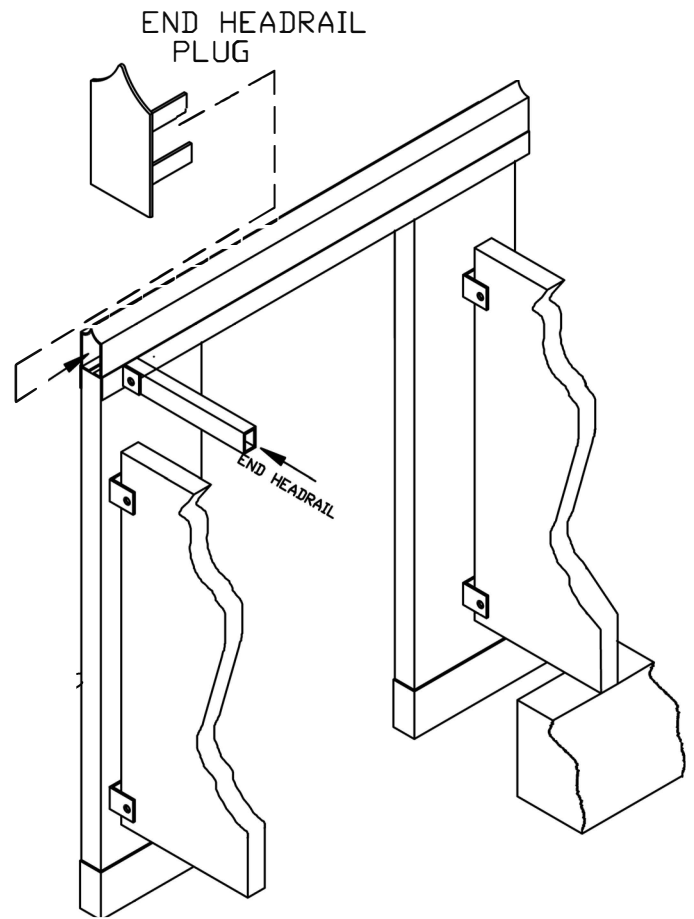


STEP 5-Securing Stiles to Panels

- A.** Stiles must be both plumb and level. Headrail may be used as an aide in this process by temporarily setting them in position. (DO NOT fasten at this time).
- B.** Plumb stile and adjust elevation. Fasten stile to panel using step bolts & barrel nuts.
- C.** By adjusting stile L-brackets on FP500, the proper door opening and stile elevation can be attained and set in position by tightening screws.

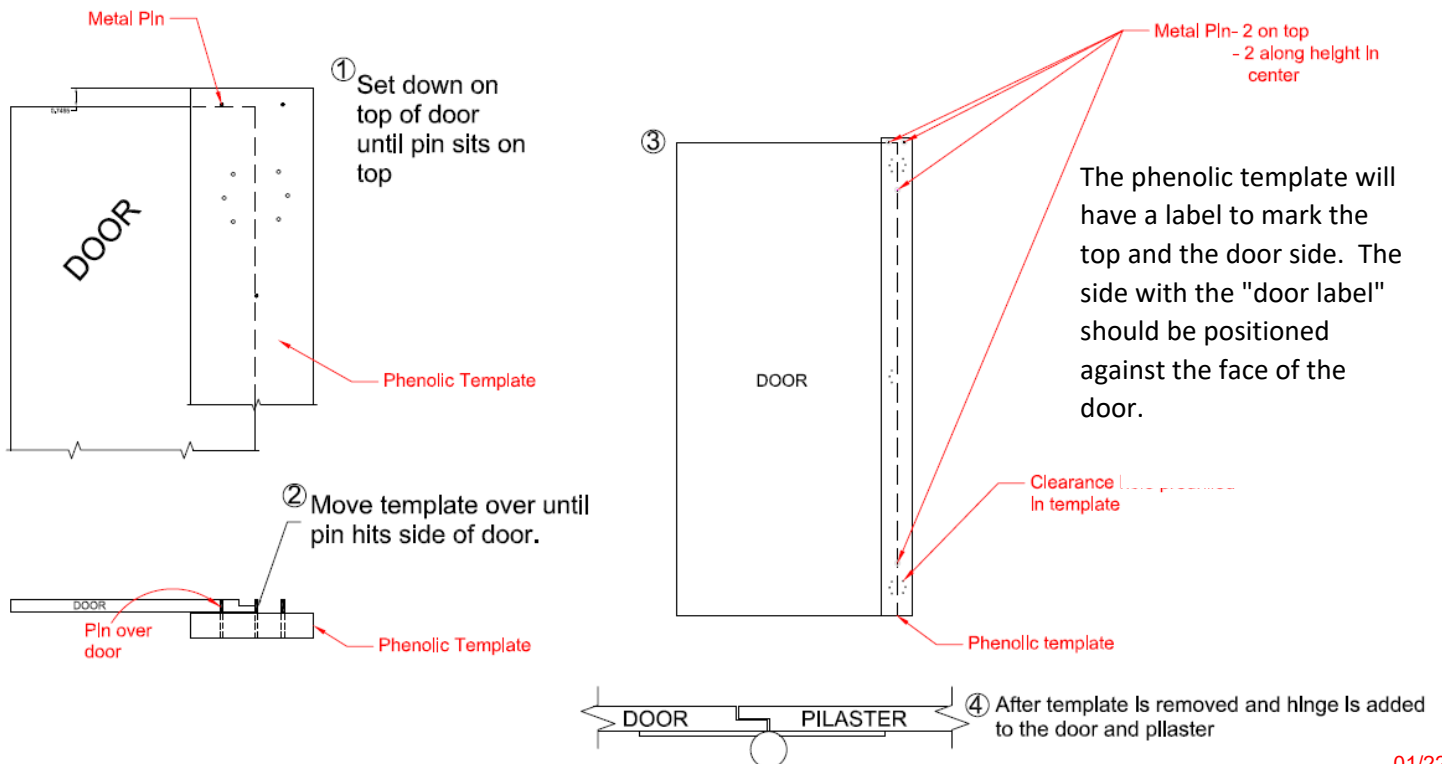
STEP 6-Headrail and Panel Fastening

- A.** Place headrail on top of stiles. Plumb while setting door gaps, and fasten headrail to stiles using a step bolts & barrel nuts thru clearance holes or blunts screws into pilot holes.
- B.** Fasten panel to wall brackets.
- C.** Cut excess headrail 1/8" to 1/4" past end of stile. Insert headrail end plug.
- E.** To ensure rigidity, install rectangular end-headrail for depth of last stall by securing with brackets at back of stile and also at the back wall. Align over the end panel.



Step 7 – DOOR ASSEMBLY

7A. All doors will receive a phenolic 'hinge drilling template', provided to locate the hinge holes. Be certain that the door is in the correct position before you drill so the notch aligns with the pilasters on both sides.



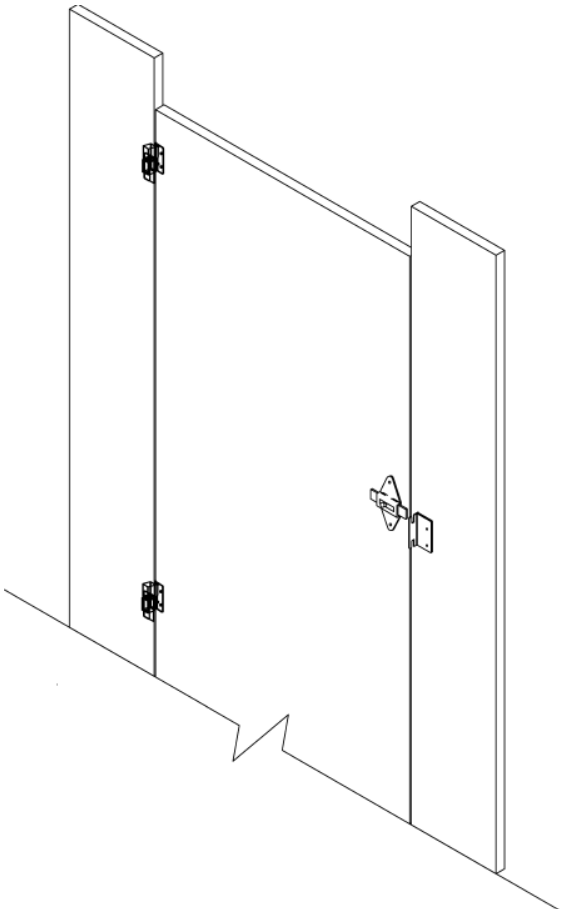
7B. Using the phenolic template as seen above, predrill .460 deep pilot holes using the special drill tool provided. Fasten the hinge in place with #12 x 7/16" fasteners provided being certain to tighten the screws all the way to fully engage them into the phenolic material.

****IMPORTANT**** Do NOT use an impact driver.

Note: Covers are provided for each hinge leaf to conceal the fasteners. Each one simply slides on as seen in Detail "L" **

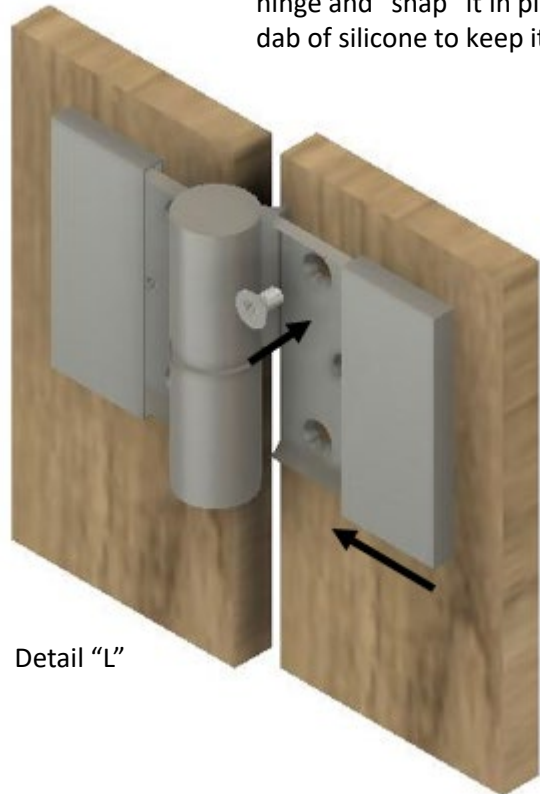
7C. Use the template to mark the hinge holes on the pilaster and then predrill .460 deep pilot holes using the special drill tool provided. Fasten the hinge in place with #12 x 7/16" fasteners provided being certain to tighten the screws all the way to fully engage them into the phenolic material.

NOTE Hinges are preset with the cam set to 0-degrees. When the cam is inserted, the notch on the cam meets up with the notch on the lower half of the hinge. Changing the angle requires you to turn the cam one notch for every 15-degrees.



**** TIP:** If you find that the hinge cover seems loose, simply add a small amount of silicone to the inside face of the cover plate to prevent it from moving.

TIP #2: If the hinge leaf is next to a bracket and cannot slide on, bend the lower edge of the cover so that you can hook it onto the top of the hinge and "snap" it in place. Use a dab of silicone to keep it in place.



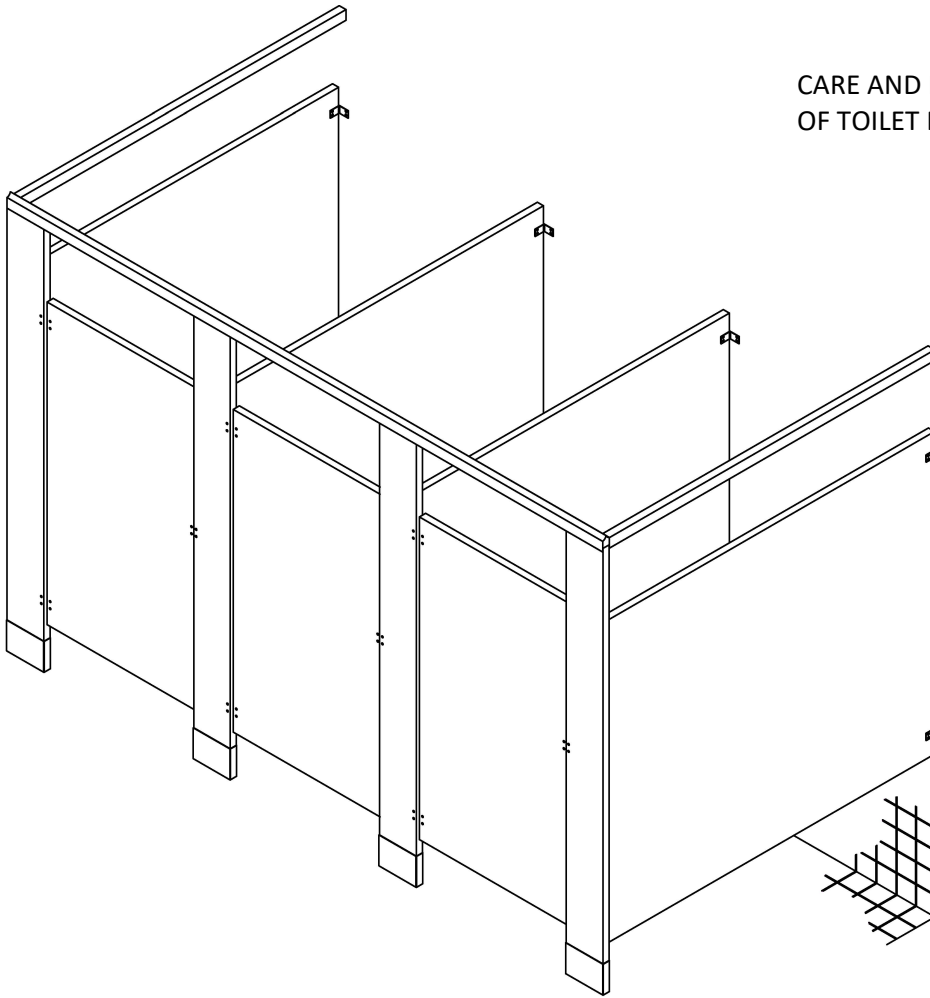
Detail "L"

7D. Position the slide latch on the inside face of the door using the 2 holes to mark their position on the door. Drill clearance holes through the door. Install the slide latch with fasteners to engage with outside cover. NOTE: Outside cover must be installed with side clearance holes facing the door edge thus allowing emergency access. To gain emergency access when the latch is closed, simply use a straight paperclip and push in into the hole to push the slide latch bar to open position.

7E. Position the strike & keeper on the pilaster, aligning it with the slide latch so that the latch bar engages into the S&K. Mark the holes in the S&K and predrill .460 deep pilot holes using the special drill tool provided. Fasten with #12 x 7/16" fasteners.

7F. Position the coat hook & bumper as well as the door pull on the door. Using the holes, mark their position and drill clearance holes. Then install using step bolts and barrel nuts.

CARE AND MAINTENANCE OF TOILET PARTITIONS



STEP 8 – Care and Maintenance

- A.** All surface must be kept clean with water and mild soap solution.
- B.** Water left on units for extended periods of time will damage surface. The finish must be wiped dry following cleaning.
- C.** In high humidity areas, the rooms must be properly ventilated.

STEP 9 – Need Help?

- A.** In the unlikely event that you need further help, you have several resources. First, contact the Metpar representative from which you purchased the materials. They are best equipped to assist you since they are already familiar with your project and experienced with Metpar products.
- B.** Another quick and easy source of information is the Metpar web site. Here you'll find a cornucopia of information, details, specifications, technical support and so much more! Our URL address is www.Metpar.com or send e-mail to Service@Metpar.com
- C.** You can also contact us by phone at 516-333-2600, fax at: 516-333-2618, or postal mail at: 95 STATE ST WESTBURY, NY, US 11590.